

General Purpose Control Arm Bushing Instructions

(Diagram may not represent your exact bushing assembly)

If your new bushing kit does not have new shells and/or sleeves, you must reuse the original shells and /or sleeves. Do not press out shells. Leave shells in arm. Remove rubber and sleeve from shell

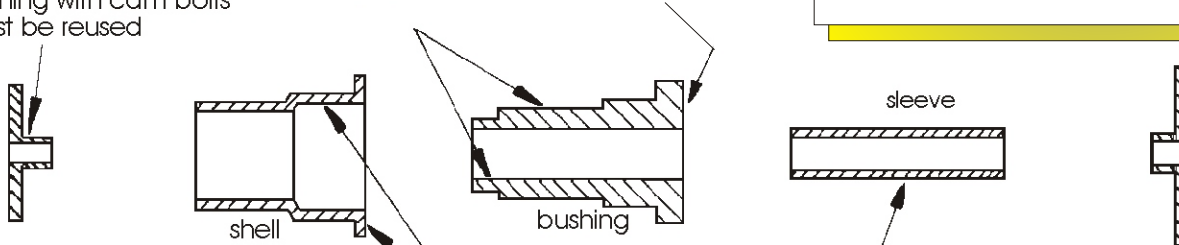
Cam Bolt style Bushing's use a special washer on each end of the sleeve. To remove these washers, use a small punch through center of sleeve and tap lightly. When new washers are not supplied in kit, originals must be reused.

For ease of installation of bushing and sleeve (or new shell when supplied) disassemble new bushing unit. (When supplied install shell first into arm). Grease I.D. of shell. Grease bushing and install in shell. Grease sleeve and install in bushing.

Note: When a control arm shaft is used, it must be in position before installing bushings and/or new shells. All washers, or spacers on shaft must be reused, and installed in correct location before installing new bushings. **Retorque to factory specs.**

17019
7/DEC/00 BRH

2 washers used on bushing with cam bolts must be reused
Grease I.D. and O.D. of bushing lightly
Grease outside flange of bushing lightly



IMPORTANT:

Coat urethane bushing, sleeve and shell I.D. lightly with supplied grease. (all surfaces of bushings that contact metal)

Grease flange and I.D. of shell lightly

Note: When reusing original shells, make sure inside surfaces are free of all old bushing material.

Grease O.D. of sleeve lightly

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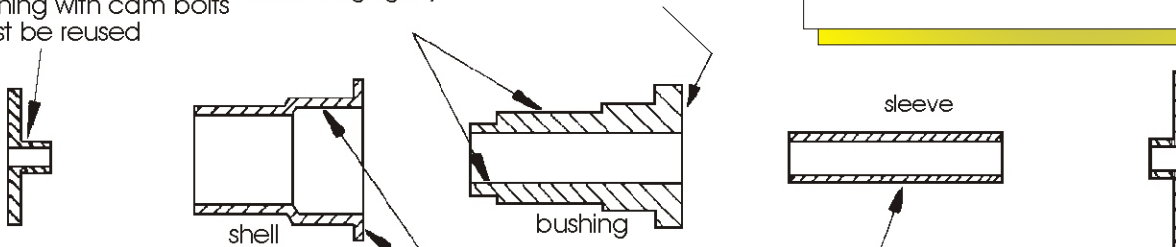
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